



# Damage assessment, residual cyclic behaviour and repair of fire-exposed reinforced concrete columns

*Preliminary experimental results from fire resistance & residual cyclic loading tests*

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- Challenging RISK project:
  - *“It aims to produce new knowledge on the performance of **existing reinforced concrete structures** subjected to **earthquake** and **fire hazards** and to develop an integrated framework for performance-based assessment and structural mitigation.”*
- Focus of this particular study:
  - Experimental assessment of the residual cyclic response of fire-damaged RC columns
  - Effectiveness of FRP confinement (wrapping) in repairing and retrofitting fire-damaged RC columns



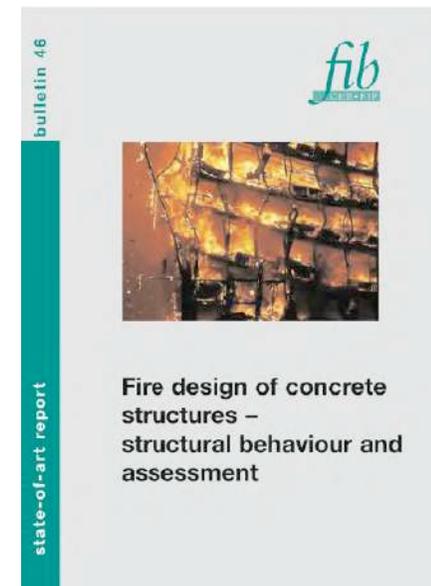
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- Property protection, performance-based requirements against multiple hazards, structural resilience...:
  - ...are become increasingly important and popular for buildings and infrastructure
- RC structures historically considered to perform well in fires and in most cases can be repaired for reoccupation/reuse
- Relatively little information in literature regarding damage assessment, repair & strengthening of fire-exposed structures:
  - Typically it covers repairs with shotcrete/RC jackets
  - **Post-fire residual structural performance in seismic events and the repair effectiveness remain unknown**



## Objectives:

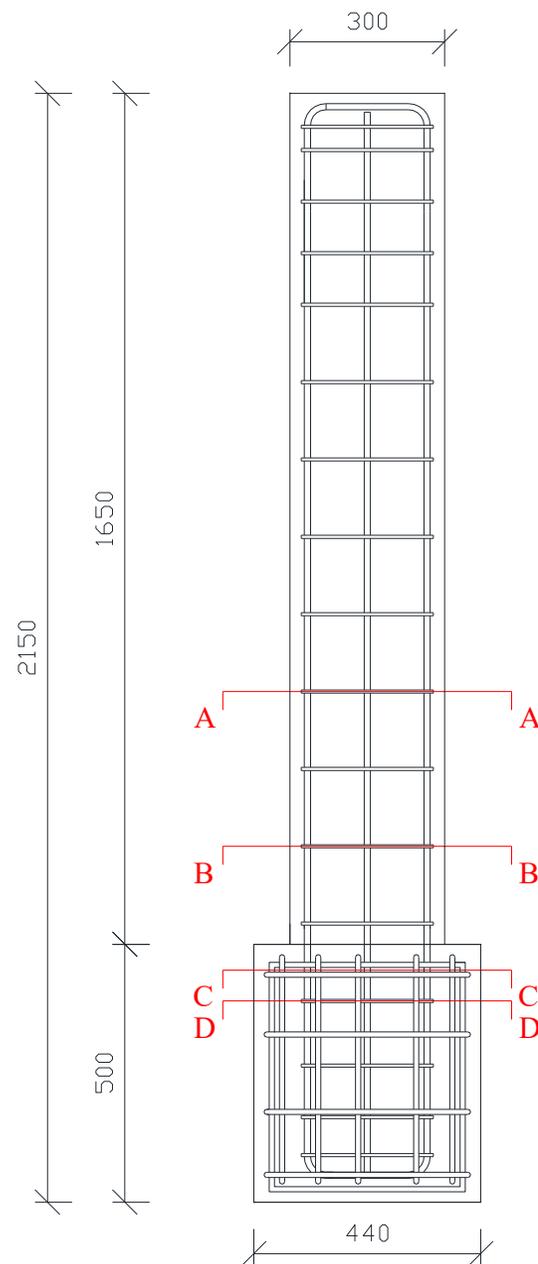
- Expose full-scale RC column specimens to quantifiable fire intensities in furnace tests
- Assess damage and residual structural behaviour under cyclic lateral loading
- Investigate effectiveness of FRP confinement as a retrofitting technique for fire-damaged concrete

## Test Matrix:

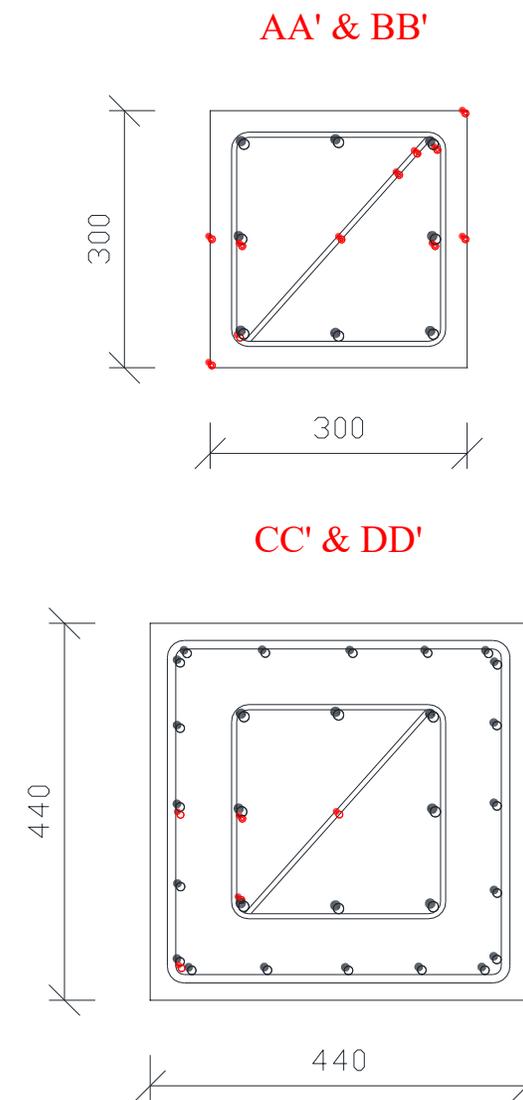
#	Test ID	Fire exposure	Repair scheme before residual cyclic test
1	C	No	No repair
2	C-S	No	FRP wrapping
3	M30	30 mins ISO834	No repair
4	M30-S	30 mins ISO834	Repair mortar & FRP wrapping
5	L90	90 mins ISO834	No repair
6	L90-S	90 mins ISO834	Repair mortar & FRP wrapping
7	L90-2	90 mins ISO834	N/A

# Test specimen details

- Flexure-dominant columns
- Axially loaded cantilevers; cyclic lateral load applied at the tip
- Designed according to pre-1970s Portuguese code (no seismic design provisions):
  - Representative of typical old RC columns that may require retrofit in seismic areas
  - Intentionally low strength concrete (C20/25)
  - 1% longitudinal reinforcement ratio (8  $\varnothing$ 12mm)
  - Low shear reinforcement ratio ( $\varnothing$ 6mm at 150mm spacing)
- First heated ***unloaded*** in the furnace, then tested **under constant axial load and cyclic lateral load**
  - Load application and fixity ends protected with ceramic blanket insulation (50mm thick) to prevent premature failure during the structural test

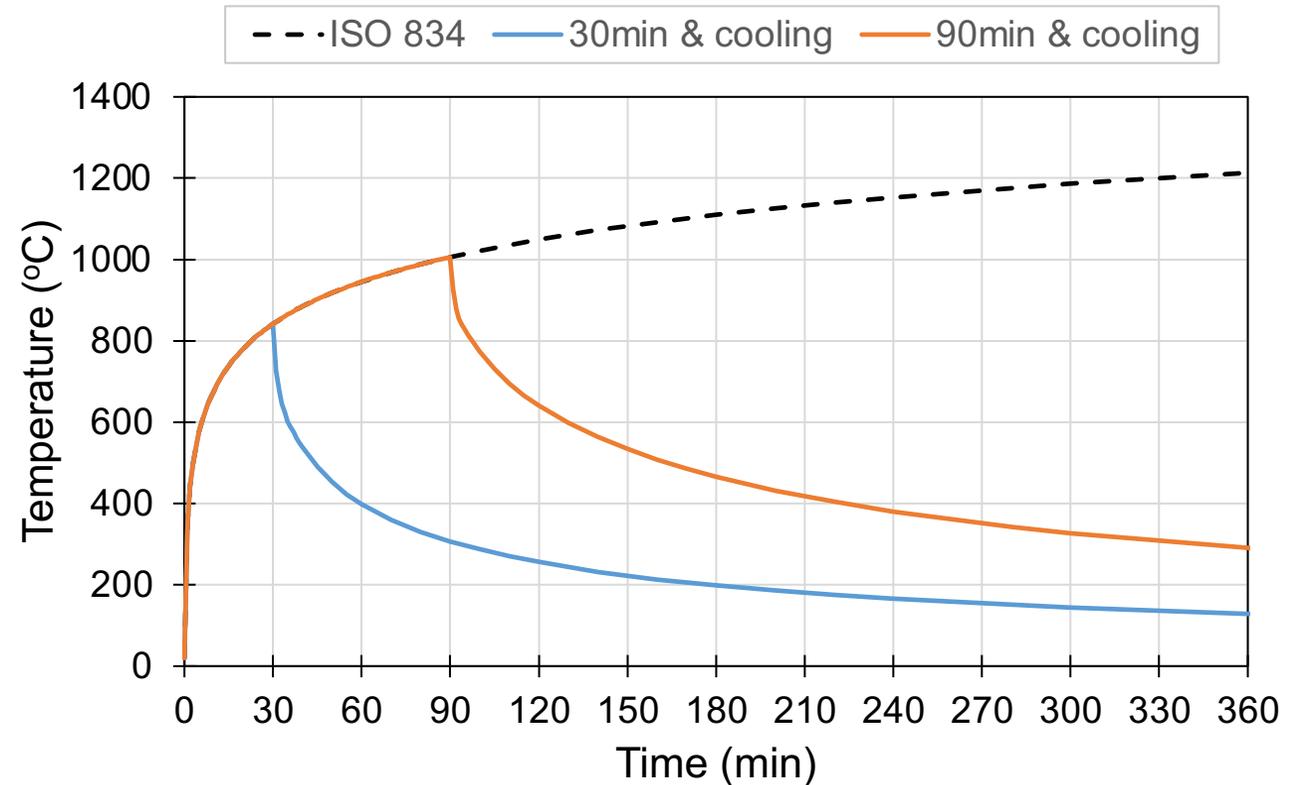


## Thermocouple locations:

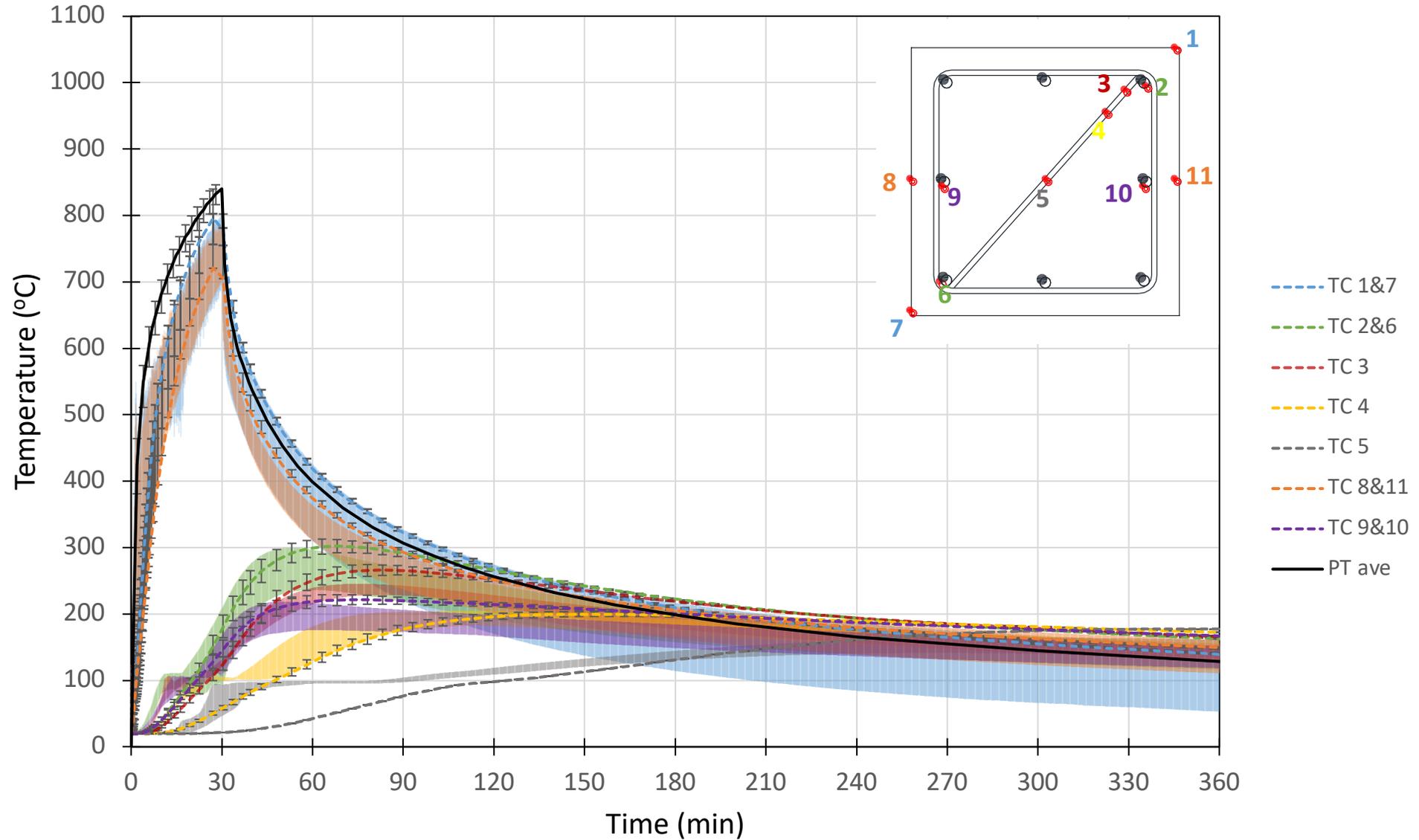


# Furnace Testing

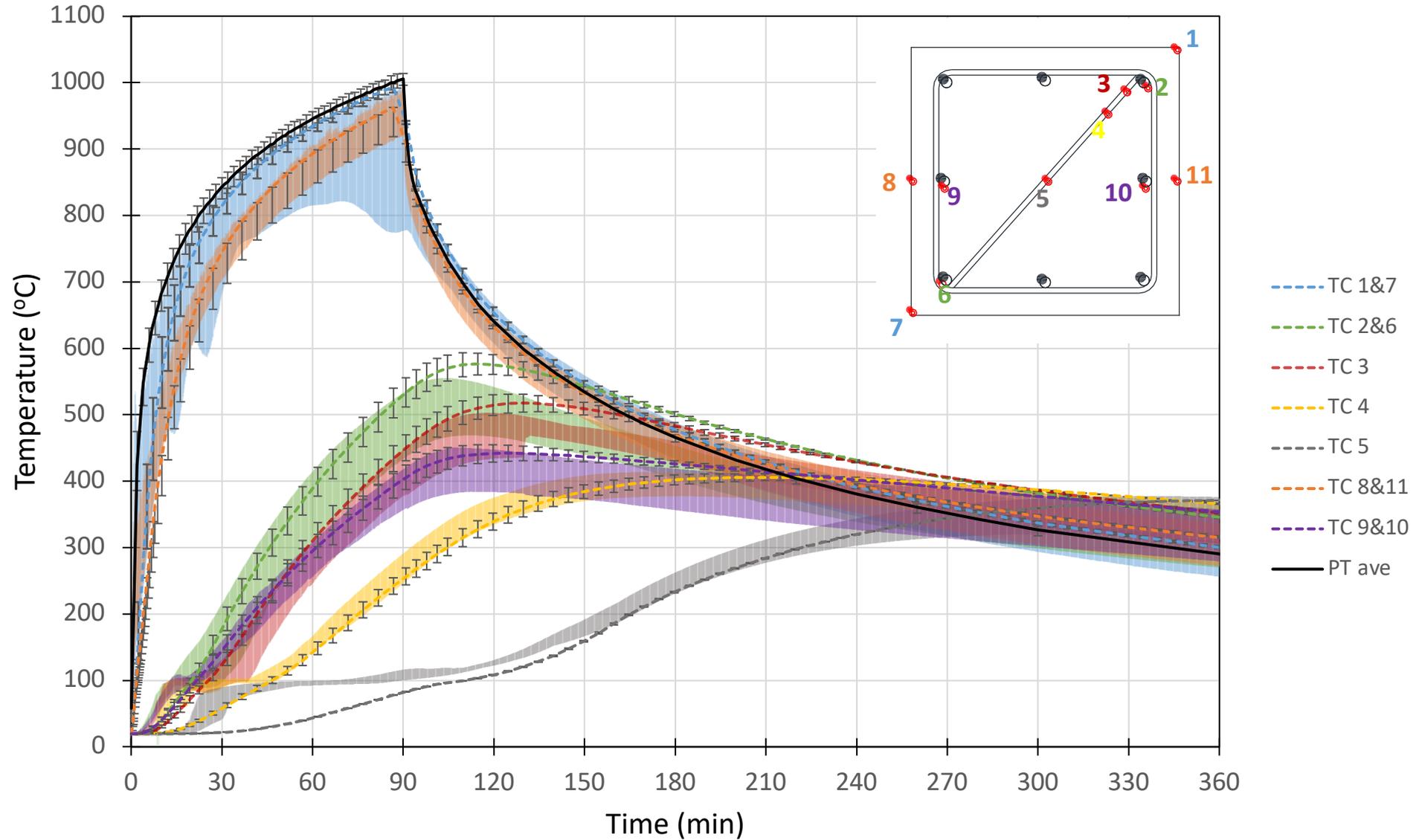
- Tests took place in a vertical furnace at the University of Aveiro in Portugal, then taken to University of Porto for structural testing
  - Test durations of either 30 or 90 mins to ISO 834, then left to cool down naturally
  - Temperatures were monitored until furnace was opened 24 hrs after the test



# Temperature Evolution: 30min test; 2 specimens



# Temperature Evolution: 90min test; 3 specimens



# Visual observations after 30 min fire test

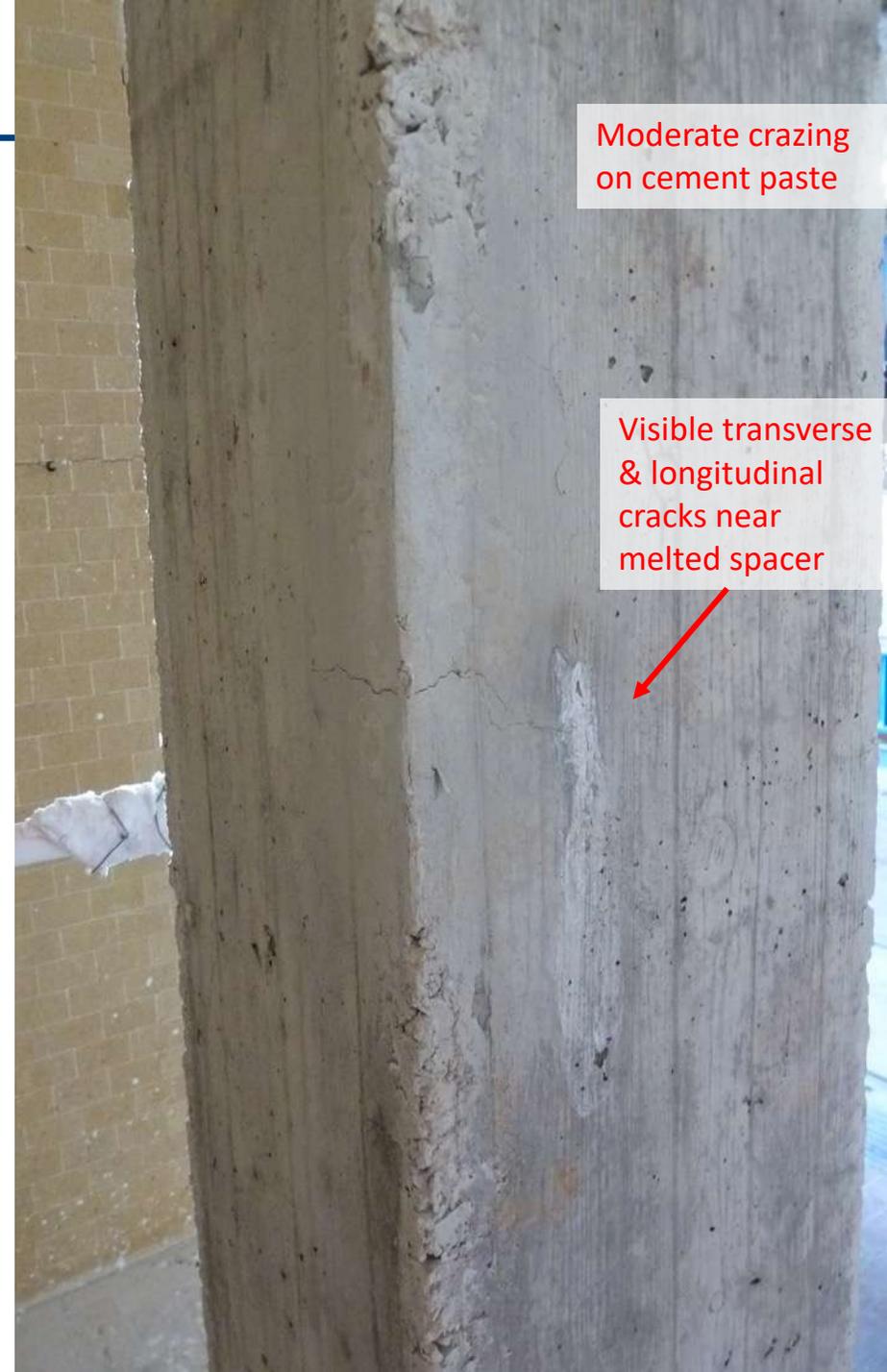


Whitish corners due to disintegration of calcareous constituents at  $T > 800^{\circ}\text{C}$



Moderate crazing on cement paste

Visible transverse & longitudinal cracks near melted spacer



# Visual observations after 90 min fire test

## 1 day after test:

- Extensive crazing
- Heavily cracked corners
- More extended whitish-grey concrete zones
- Very localised spalling at corners



# Visual observations after 90 min fire test

## 4 days after test:

- ~1-2cm of outer concrete layer flaked and popped off:
  - limestone aggregates (and calcium carbonates in cement) turned into calcium oxide at  $\sim 825^{\circ}\text{C}$
  - Upon rehydration after the fire test, the CaO aggregations react with water to form  $\text{Ca}(\text{OH})_2$ , they crumble/disintegrate and fall off



# Generic assessment based on Concrete Society TR68 classes



Class of damage	Element	Surface appearance of concrete			Structural condition			
		Condition of plaster/finish	Colour	Crazing	Spalling	Exposure and condition of main reinforcement*	Cracks	Deflection/distortion
0	Any	Unaffected or beyond extent of fire						
1	Column	Some peeling	Normal	Slight	Minor	None exposed	None	None
2	Column	Substantial loss	Pink/red**	Moderate	Localised to corners	Up to 25% exposed, none buckled	None	None
3	Column	Total loss	Pink/red** Whitish grey***	Extensive	Considerable to corners	Up to 50% exposed, not more than one bar buckled	Minor	None
4	Column	Destroyed	Whitish grey***	Surface lost	Almost all surface spalled	Over 50% exposed, more than one bar buckled	Major	Any distortion

Notes

\* In the case of beams and columns the main reinforcement should be presumed to be in the corners unless other information exists

\*\* Pink/red discolouration is due to oxidation of ferric salts in aggregates and is not always present and seldom in calcareous aggregate, see Section 2.2.2

\*\*\* White-grey discolouration due to calcination of calcareous components of cement matrix and (where present) calcareous or flint aggregate

30 min

90 min

Source: Concrete Society TR68 (2008)

**Table 8**  
Initial repair classification.

Class of damage	Repair classification	Repair requirements
0	Decoration	Redecoration if required
1	Superficial	Superficial repair of slight damage not needing fabric reinforcement
2	General repair	Non-structural or minor structural repair restoring cover to reinforcement where this has been partly lost.
3	Principal repair	Strengthening repair reinforced in accordance with the load carrying requirement of the member. Concrete and reinforcement strength may be significantly reduced requiring check by design procedure
4	Major repair	Major strengthening repair with original concrete and reinforcement written down to zero strength, or demolition and recasting

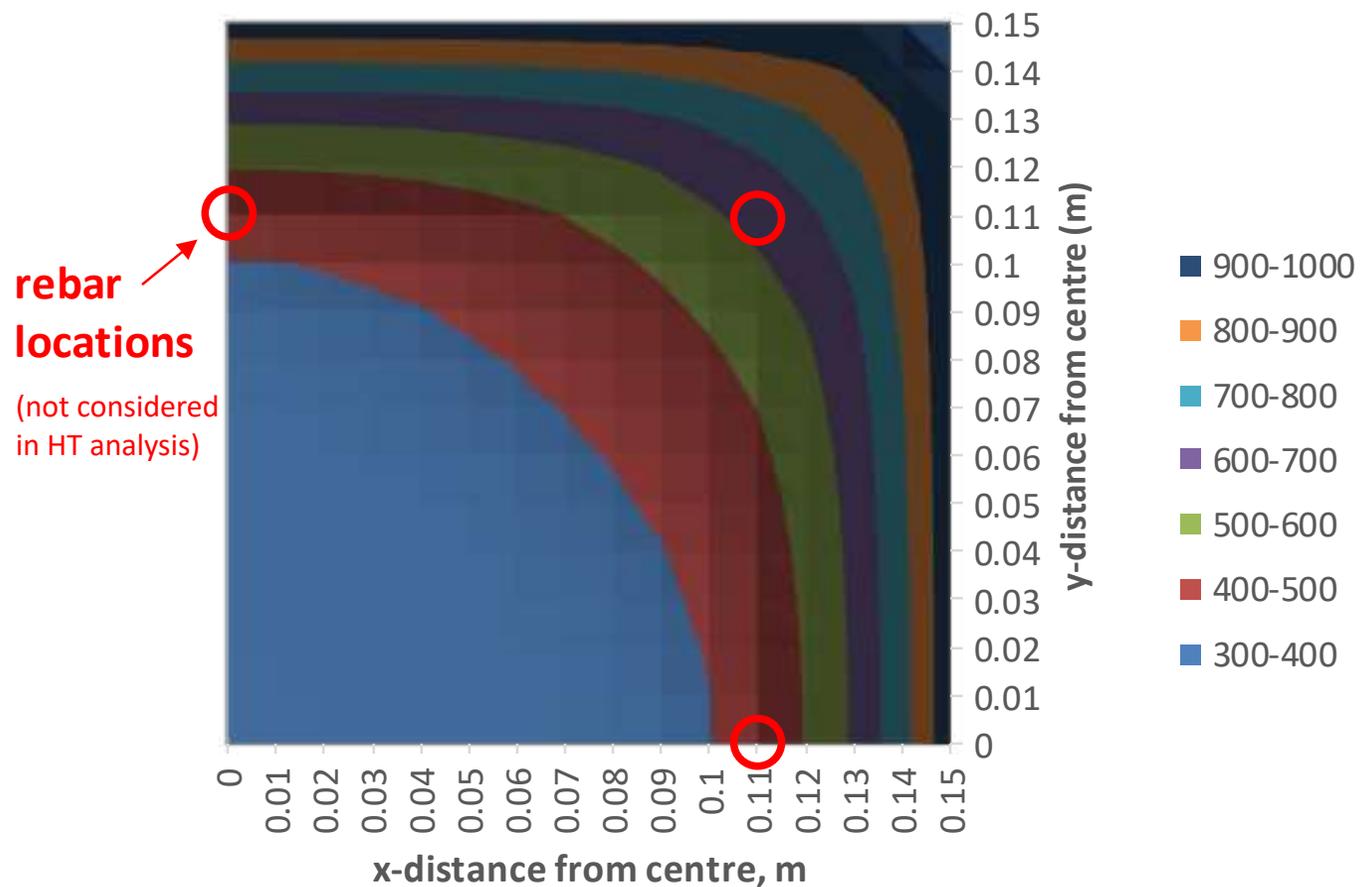
*Source: Concrete Society TR68 (2008)*

# Temperature profile based on 2D FEA (90 min exposure)

*“Concrete not structurally useful after heating in temperatures in excess of 550°C-600°C”*

(Concrete Society Technical Report No. 68)

Max temperature @Section A-A (¼-model FEM results)



Weak concrete removed:

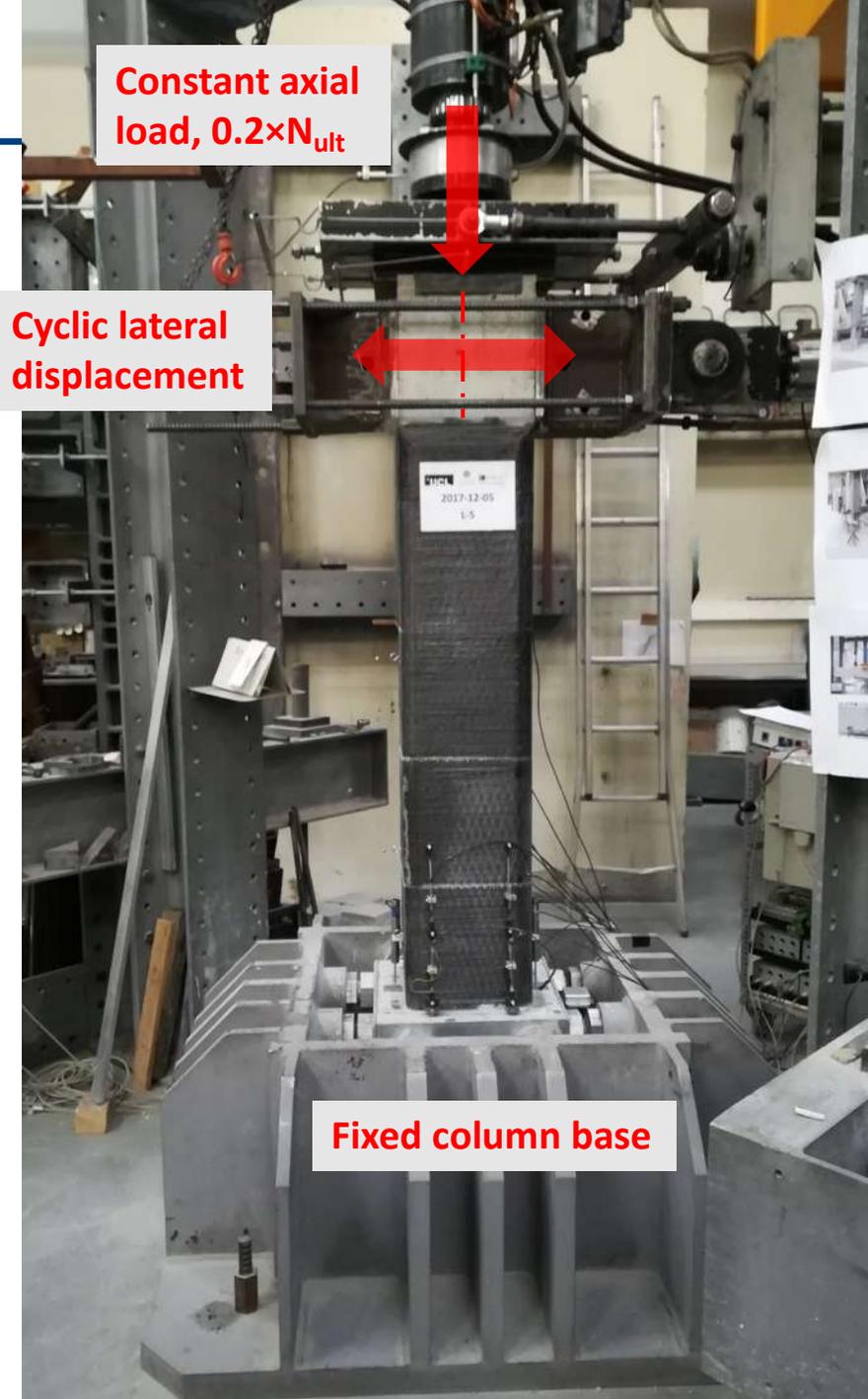
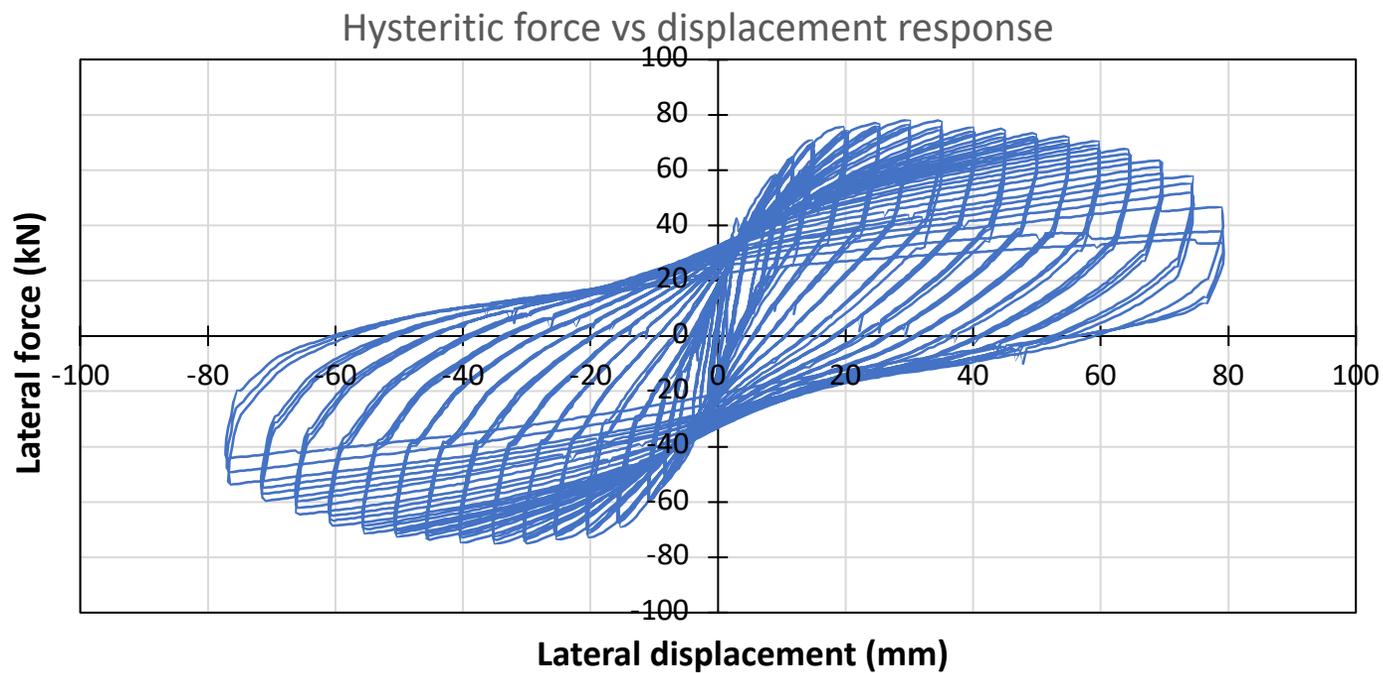
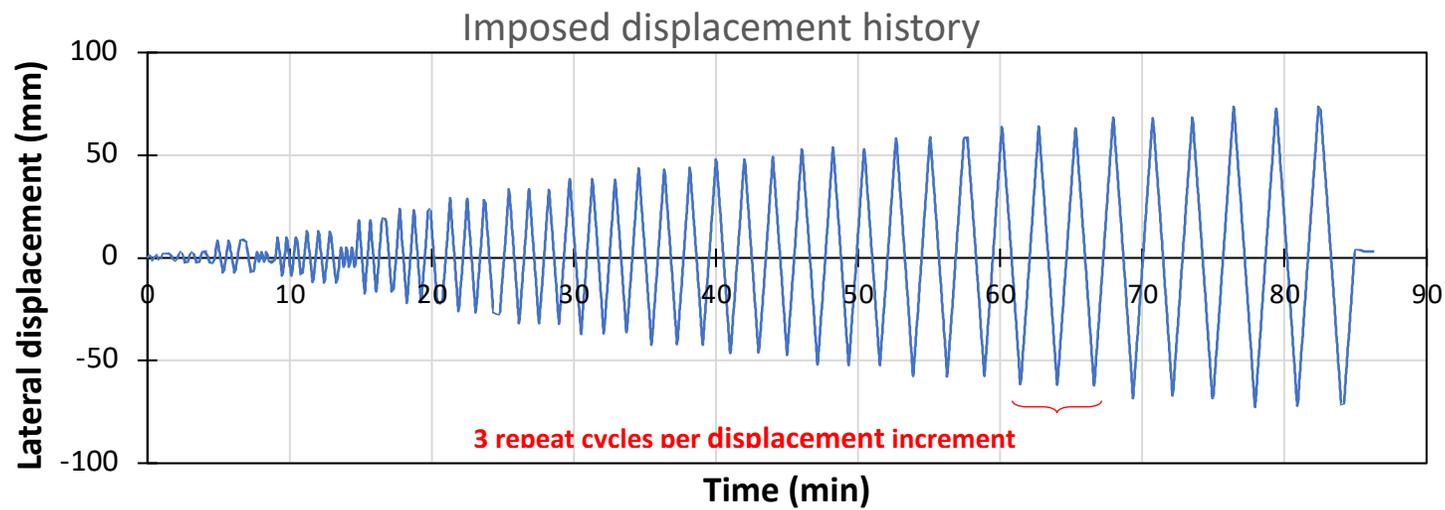


# Repair & Strengthening by CFRP wrapping

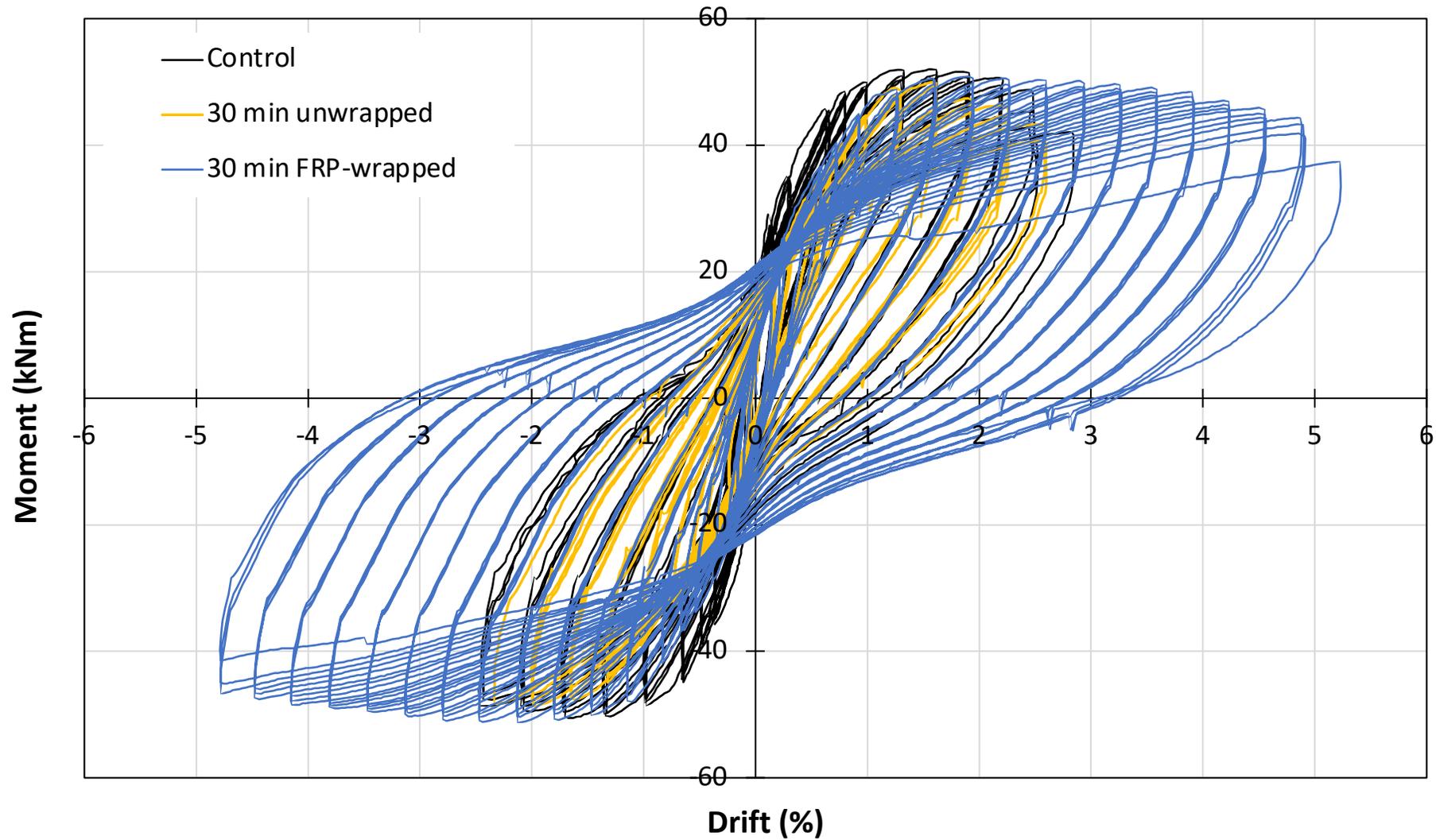
- Damaged section reinstated with structural repair mortar
  - Only corners for 30-min
  - Whole cover for 90-min
- Wrapped with 3 layers of unidirectional CFRP
  - 300 g/m<sup>2</sup> fabric, high strength carbon fibres
  - **Over full column length**



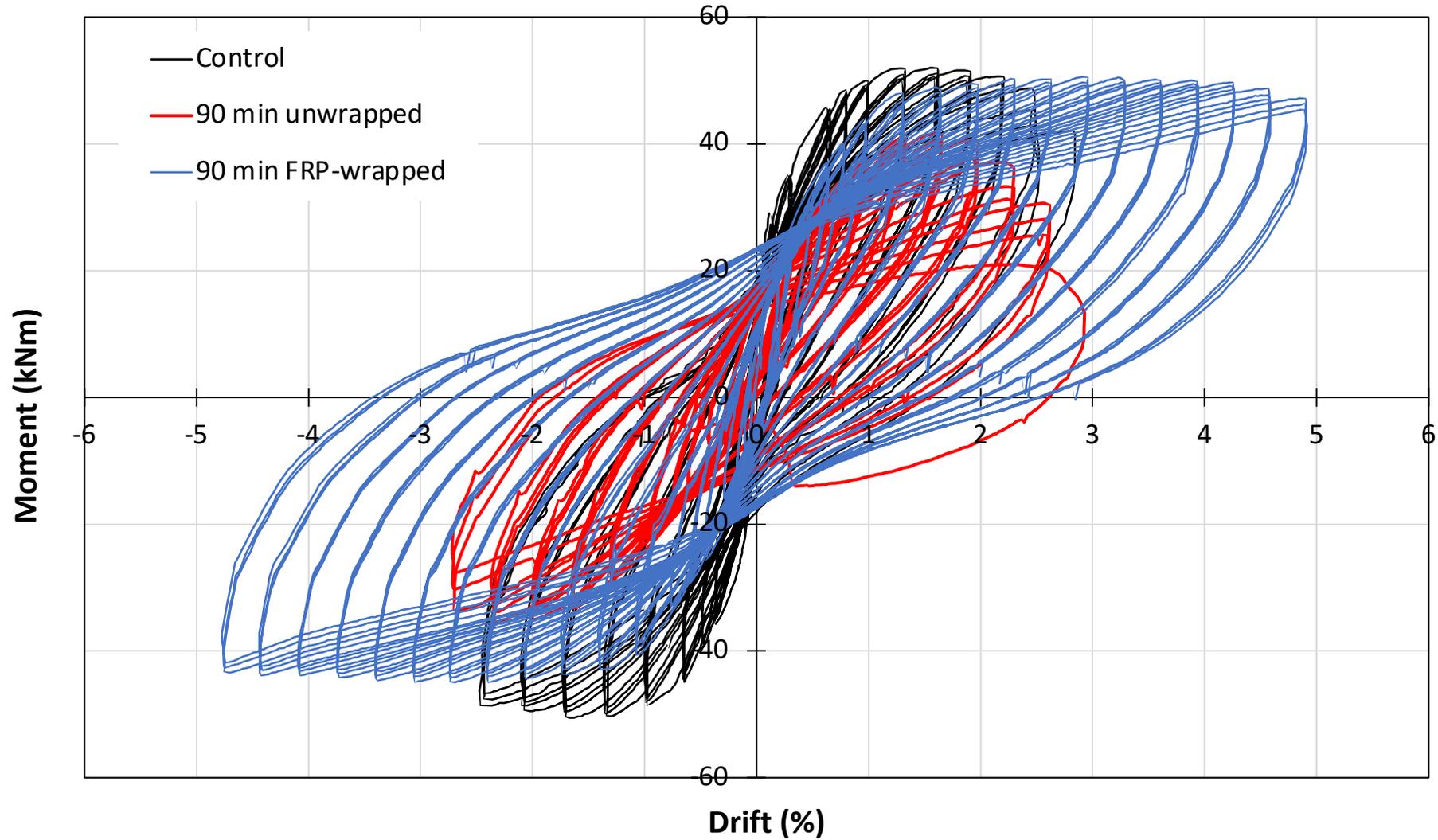
# Cyclic test setup



Cyclic moment vs drift response

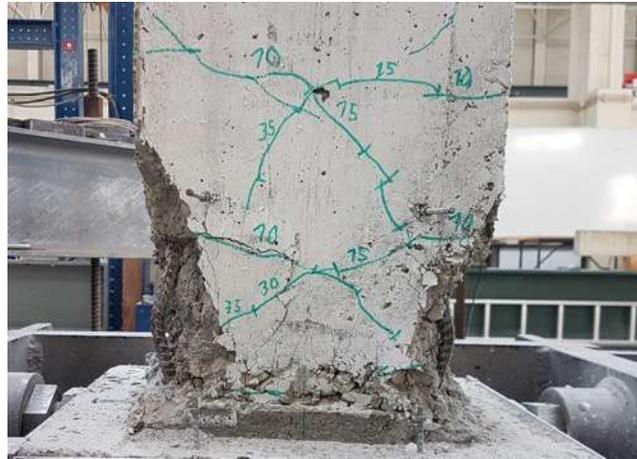
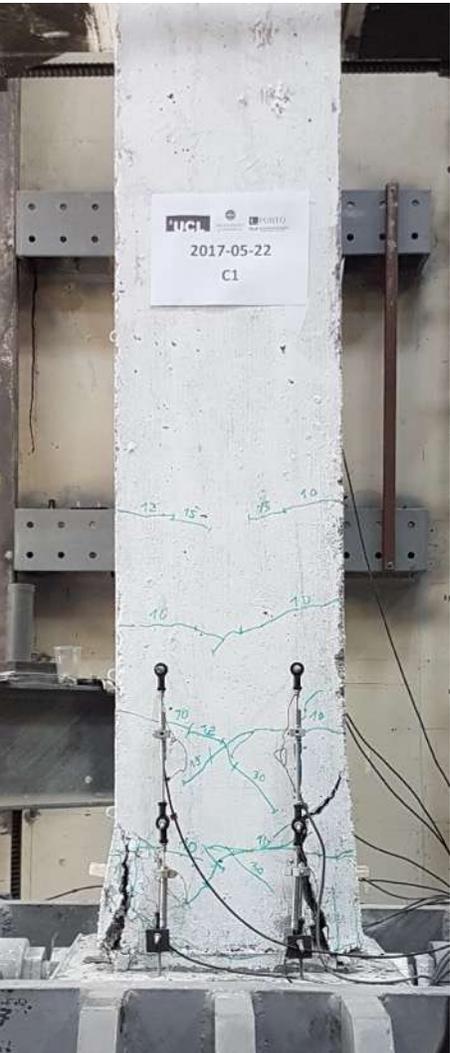


Cyclic moment vs drift response



# Failure modes: unwrapped specimens

*Control column (no fire damage)*



*90min ISO834 column*



- Plastic deformation spread over larger length;
- larger buckled length of rebars due to stirrup opening;
- concrete core completely damaged

# Failure modes: FRP-wrapped specimens

- The wrap confines concrete, allows it to reach larger compressive strains and delays rebar buckling by acting in hoop tension
- hence: larger rotations of the plastic hinge  $\Rightarrow$  **enhanced ductility & energy absorption**



Flexural cracks between transverse unidirectional carbon fibres

Bulging due to middle rebar buckling

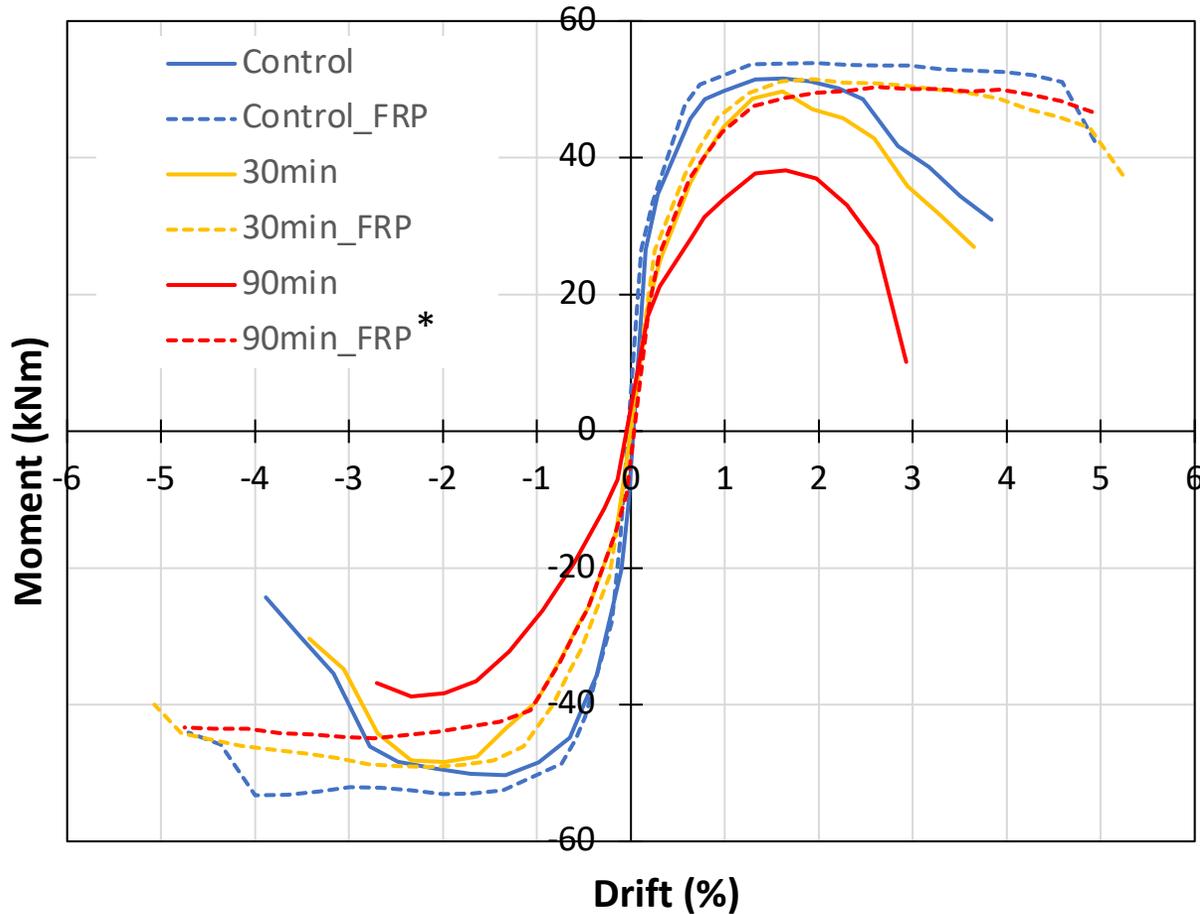


\*Test stopped before the wrap reached its ultimate tensile (hoop) strain

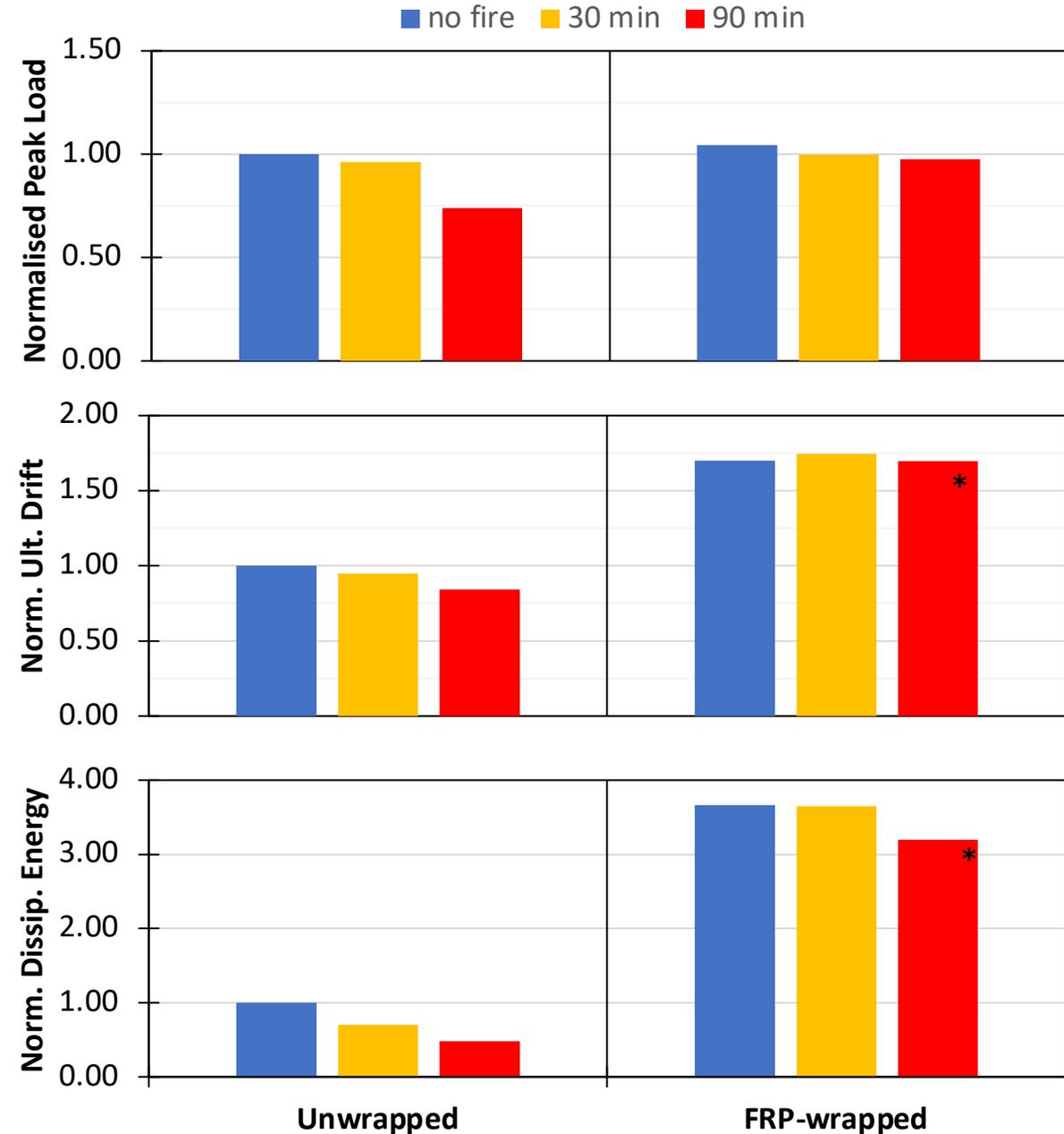
# Results summary and comparisons



Moment vs drift response envelopes



\* Note: 90min\_FRP didn't reach ultimate drift (@ 80%  $F_{max}$ ) because actuator stroke maxed out only at 7% load drop



- Just an overview of experimental programme presented, work still in progress...
- Tests showed that exposure to fire of increasing fire intensity results in greater reductions in load capacity, ultimate drift and dissipated energy (obviously... :D)
- The tested **FRP repair schemes** were effective in restoring the original load capacity before fire damage, and to **significantly improve ductility and energy dissipation**
- Detailed results, modelling work and project outputs will be presented hopefully in a future StiFF meeting!

Thank you!

Questions?

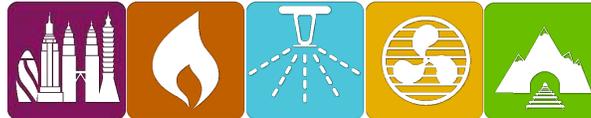
**Acknowledgements:**

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